

APPENDIX 5

STATIONS CLUSTERING RESULTS

WkC	PT	Ops (without link)	PT	Ops (with link)
A	43	0, 2, 3, 6, 8, 9	41	0, 2, 1
A	47	1, 11, 14, 13	43	5, 3, 4, 7
A	45	4, 5, 7, 15	41	6, 10, 11, 8
A	44	10, 12, 16,	43	12, 18 , 9, 14, 13
B	27	17, 18,	38	17, 16 , 15
B	38	19, 20, 21, 25, 26	38	19, 20, 21, 25, 26
B	39	22, 23	39	22, 23
B	41	27, 24, 28	41	27, 24, 28

Table A5.1. Process time and list of tasks of stations (NbS_A=4, NbS_B=4).

WkC	PT	Ops (without link)	PT	Ops (with link)
A	35	0, 2, 6, 3	38	0, 6, 8, 2, 9
A	37	1, 11, 8, 9	44	1, 3, 11, 5
A	36	14, 5, 4	42	14, 4, 7
A	37	7, 10	41	13, 12, 10, 15
A	34	13, 15, 12, 16	37	20 , 21 , 26 , 17
B	49	17, 20, 21, 18, 25, 26	40	18, 24, 16 , 25
B	48	19, 22, 27	41	22, 19
B	48	23, 24, 28	41	28, 23, 27

Table A5.2. Pro Process time and list of tasks of stations (NbS_A=5, NbS_B=3).

WkC	PT	Ops (without link)	PT	Ops (with link)
A	35	0, 2, 6, 3	37	0, 2, 6, 3, 8
A	37	1, 11, 8, 9	35	1, 5, 9
A	36	14, 5, 4	36	4, 11, 14
A	37	7, 10	36	7, 13, 15, 12
A	34	13, 15, 12, 16	31	10, 18
B	27	17, 18	33	17, 25, 16
B	38	19, 20, 21, 25, 26	36	19, 20, 21, 26
B	39	22, 23	39	22, 23
B	41	27, 24, 28	41	27, 24, 28

Table A5.3. Process time and list of tasks of stations (NbS_A=5, NbS_B=4).

WkC	PT	Ops (without link)	PT	Ops (with link)
A	30	0, 2, 6	35	0, 2, 6, 3
A	34	1, 5, 3	37	1, 11, 8, 9
A	30	4, 11, 8, 9	36	14, 5, 4
A	30	7, 14	37	7, 10
A	30	12, 10	34	12, 16, 13, 15
A	25	16, 13, 15	37	17, 18, 20, 21
B	49	17, 20, 21, 18, 25, 26	28	19, 25, 26
B	48	19, 22, 27	39	24, 22
B	48	23, 24, 28	41	28, 27, 23

Table A5.4. Process time and list of tasks of stations (NbS_A=6, NbS_B=3).